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DATE MAILED: 06/22/2009

NOTICE OF ALLOWANCE AND FEE(S) DUE

20277 7590 06/22/2009 MCDERMOTT WILL & EMERY LLP 600 13TH STREET, N.W. WASHINGTON. DC 20005-3096 EXAMINER
ADDISU, SARA
ART UNIT PAPER NUMBER

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/580,553	05/26/2006	Daisuke Murakami	050388-0046	5981		
TITLE OF INVENTION; VIBRATION SUPPRESSING CUTTING TOOL						

APPLN, TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	09/22/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and I/2 the ISSUE FIEE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

appropriate. All further indicated unless corrects maintenance fee notifica	correspondence includir ed below or directed oth	or transmitting the 1880 ig the Patent, advance of nerwise in Block 1, by (a	rders and notification of r a) specifying a new corres	naintenance fees wil spondence address; a	I be mailed to the current and/or (b) indicating a sep	nould be completed when t correspondence address a arate "FEE ADDRESS" fo
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nonprovisional	NO	\$1510	\$300	\$0	\$1810	09/22/2009
EXAM		ART UNIT	CLASS-SUBCLASS	1	*****	
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Please check the appropr	iate assignee category or	categories (will not be pr	rinted on the patent):	Individual	poration or other private gr	oup entity Government
4a. The following fee(s) Issue Fee Publication Fee (N Advance Order	o small entity discount p		b. Payment of Fee(s): (Plea A check is enclosed. Payment by credit car The Director is hereby overpayment, to Depo	d. Form PTO-2038	is attached.	shown above) eficiency, or credit any un extra copy of this form).
- 11	s SMALL ENTITY state	is. See 37 CFR 1.27.			ENTITY status. See 37 C	
NOTE: The Issue Fee an interest as shown by the	d Publication Fee (if req records of the United Sta	uired) will not be accepte tes Patent and Trademark	d from anyone other than t Office.	he applicant; a regist	ered attorney or agent; or t	he assignee or other party ir
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MCDERMOTT V	WILL & EMERY LI	ADDISU, SARA			
600 13TH STREE		ART UNIT PAPER			
WASHINGTON, DC 20005-3096			3724		

DATE MAILED: 06/22/2009

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 188 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 188 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Application No.	Applicant(s)
10/580,553	MURAKAMI ET AL.
Examiner	Art Unit
SARA ADDISU	3724

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address-All claims being allowable, PROSECUTION ON THE MERTIS IS (OR REMAINS) CLOSED in this application. If not included
herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS
NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative
of the Office or upon petition by the applicant. See 37 CFR 133 and MPEP 1308.

- This communication is responsive to 3/24/09.
- The allowed claim(s) is/are 13, 15-25.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a)

 All b)

 Some* c)

 None of the:
 - 1. A Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No.
 - Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- 5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) 🔲 hereto or 2) 🔲 to Paper No./Mail Date _____
 - (b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date ______.

 Identifying indicts such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. Notice of References Cited (PTO-892)
- 2.
 Notice of Draftperson's Patent Drawing Review (PTO-948)
- 3. Information Disclosure Statements (PTO/SB/08),
- Paper No./Mail Date ______

 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material
- 5. Notice of Informal Patent Application
- Interview Summary (PTO-413), Paper No./Mail Date .
- 7. X Examiner's Amendment/Comment
- 8. X Examiner's Statement of Reasons for Allowance
- 9. 🗌 Other _____.

/Boyer D. Ashley/

Supervisory Patent Examiner, Art Unit 3724

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DETAILED ACTION

Terminal Disclaimer

The terminal disclaimer filed on 3/24/09 disclaiming the terminal portion of any patent granted on this application which would extend beyond the expiration date of USP 7,490,536 has been reviewed and is accepted. The terminal disclaimer has been recorded.

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Tanida on 6/2/09.

The application has been amended as follows:

- · cancel claim 14
- claim 13, line 5, replace the word "or" with "and" (i.e. "...suppressing piece
 or portions of ..." is replaced by "...suppressing piece and portions of ..."

Allowable Subject Matter

Claims 13 and 15-25 are allowed.

Regarding independent claim 1, the closest prior art to the instant invention is

New (USP 4,061,438). New teaches a vibration suppressing cutting tool comprising a

holder having a shank (1) formed with a pocket (7: sleeve is considered to be part of the

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shaft) in which a vibration suppressing piece (10) which is not coupled to said holder is received so as not to be able to come off said pocket ('438, figure 1). New also teaches pocket (7) having inner walls: end walls (8: flat surface) and side wall (9: cylindrical surface) wherein at least portions of the inner wall (i.e. end wall, 8) of said pocket that knock against said vibration suppressing piece (10) or portions of the surface of said vibration suppressing piece (i.e. the diameter portion/ the part facing wall 8, which is flat) that knock against said inner wall (8) of said pocket are flat surfaces ('438, col. 3, lines 15-18). Furthermore, New teaches clearance between the vibration suppressing piece (10) and wall surfaces (8,10), therefore said vibration suppressing piece (10) knocks against the wall surfaces wall when the holder vibrates during cutting ('438, col. 3, lines 24-33).

However, New fails to anticipate or make obvious the suppressing piece and inner wall that it knocks against having flat surfaces that extend in a direction substantially perpendicular to a direction of vibration of the holder during cutting, the vibration direction being substantially perpendicular to the longitudinal axis of the shank (i.e. in other words, the flat surfaces extend parallel to the longitudinal axis of the shank). {Please note: New teaches a cylindrical suppressing piece. The instant invention relies on damping the vibration of the tool holder by inertial force which causes the vibration suppressing piece to alternately knock against opposed inner walls of the pocket during cutting. Given this fact, the moment of inertia of a cylindrical vibration suppressing piece (i.e. in the case of New) is different from the moment of inertial of a vibration suppressing piece with flat surfaces thus modifying New would be hindsight

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reconstruction. Furthermore, New does not rely on inertial force and has a different structure whereby the clearance between the damper/ vibration suppressing piece and cavity/pocket is filled with fluid}.

Moment of Inertia

Moment of inertia is the rotational analogue to mass. The following table contains moments of inertia for various common bodies. The 'M' in each case is the total mass of the object.

slender rod:	axis through center	I=1/M·L²	<u> </u> 	axis through end	I=1/3·M·L²	
rectangular plane:	axis through center	$I = \frac{1}{12} \mathbf{M} \cdot \left(a^2 + b^2 \right)$	<u>-a-</u> 1−b	axis along edge	I=\frac{1}{3} \text{M·s}^2	-3-1
sphere	thin- walled hollow	I=2M·R2	FR-1	solid	I=2-M·R ²	-R-1
cylinder	hollow	$I=\frac{1}{2}M\left(R_i^2+R_o^2\right)$	R.	solid	1= 1/2 M·R ²	
	thin- walled hollow	I=M·R ²			Viennamininis:	

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sara Addisu at (571) 272-6082. The examiner can normally be reached on 8:30 am - 5 PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on (571) 272-4502. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

/Sara Addisu/ Examiner, Art Unit 3724 6/3/09

/Boyer D. Ashley/

Supervisory Patent Examiner, Art Unit 3724